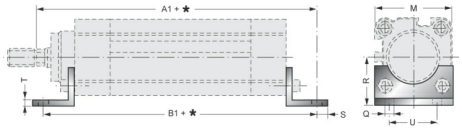
# Kiinnityselementit standardisylintereille ISO 15552

## SCVK Venttiilin asennussarja

venttiileille Sarja K52/K53 1/8", 1/4" sopii sylinterisarjalle NWT, Vähimmäisiskunpituus 100mm

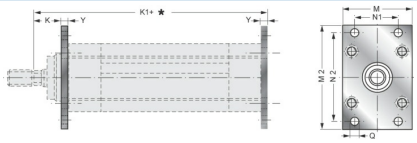
## XP / .. Jalkakiinnitys ISO MS1




* = Isku

| Ø | A1 | B1 | M | Q | R | S | T | U | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|
| 32 | 144 | 142 | 47 | 7 | 32 | 11 | 4 | 32 | XP/32 |
| 40 | 163 | 161 | 54 | 9 | 36 | 15 | 4 | 36 | XP/40 |
| 50 | 175 | 170 | 66 | 9 | 45 | 15 | 5 | 45 | XP/50 |
| 63 | 190 | 185 | 78 | 9 | 50 | 15 | 5 | 50 | XP/63 |
| 80 | 215 | 210 | 98 | 12 | 63 | 20 | 6 | 63 | XP/80 |
| 100 | 230 | 220 | 115 | 14 | 71 | 25 | 6 | 75 | XP/100 |
| 125 | 270 | 250 | 140 | 16 | 90 | 15 | 8 | 90 | XP/125 |
| 160 | 320 | 300 | 180 | 18 | 115 | 20 | 9 | 115 | XP/160 |
| 200 | 345 | 320 | 220 | 22 | 135 | 50 | 12 | 135 | XP/200 |

## XFL / .. Laippakiinnitys ISO MF2




* = Isku

| Ø | K | K1 | M | M2 | N1 | N2 | Q | Y | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|
| 32 | 16 | 130 | 50 | 80 | 32 | 64 | 7 | 10 | XFL/32 |
| 40 | 20 | 145 | 55 | 90 | 36 | 72 | 9 | 10 | XFL/40 |
| 50 | 25 | 155 | 66 | 110 | 45 | 90 | 9 | 12 | XFL/50 |
| 63 | 25 | 170 | 78 | 120 | 50 | 100 | 9 | 12 | XFL/63 |
| 80 | 30 | 190 | 98 | 153 | 63 | 126 | 12 | 16 | XFL/80 |
| 100 | 35 | 205 | 115 | 178 | 75 | 150 | 14 | 16 | XFL/100 |
| 125 | 45 | 245 | 140 | 220 | 90 | 180 | 16 | 20 | XFL/125 |
| 160 | 60 | 280 | 180 | 270 | 115 | 230 | 18 | 20 | XFL/160 |
| 200 | 70 | 300 | 225 | 312 | 135 | 270 | 22 | 25 | XFL/200 |



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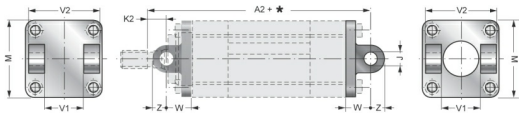
## XCF . / ..  Haarukkakiinnitys ISO MP2

XCF

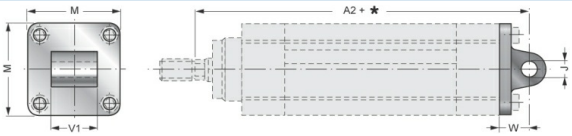
XCFA




* = Isku

| Ø | A2 | J H9 | K2 | M | V1 | V2 | W | Z | Tyyppi | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 10 | 4 | 45 | 26 | 45 | 22 | 11 | XCF/32 | XCFA/32 |
| 40 | 160 | 12 | 5 | 52 | 28 | 52 | 25 | 13 | XCF/40 | XCFA/40 |
| 50 | 170 | 12 | 10 | 65 | 32 | 60 | 27 | 13 | XCF/50 | XCFA/50 |
| 63 | 190 | 16 | 5 | 75 | 40 | 70 | 32 | 17 | XCF/63 | XCFA/63 |
| 80 | 210 | 16 | 10 | 95 | 50 | 90 | 36 | 17 | XCF/80 | XCFA/80 |
| 100 | 230 | 20 | 10 | 115 | 60 | 110 | 41 | 21 | XCF/100 | XCFA/100 |
| 125 | 275 | 25 | 15 | 140 | 70 | 130 | 50 | 26 | XCF/125 | XCFA/125 |
| 160 | 315 | 30 | 25 | 180 | 90 | 170 | 55 | 31 | XCF/160 | XCFA/160 |
| 200 | 335 | 30 | 35 | 220 | 90 | 170 | 60 | 31 | XCF/200 | XCFA/200 |

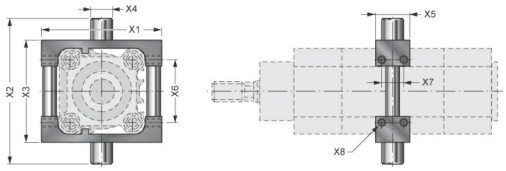
## XCM / ..  Korvakekiinnitys ISO MP4




* = Isku

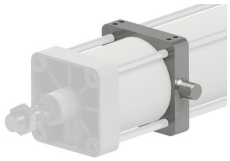
| Ø | A2 | J H7 | M | V1 | W | Tyyppi |
|---|---|---|---|---|---|---|
| 32 | 142 | 10 | 47 | 26 | 22 | XCM/32 |
| 40 | 160 | 12 | 54 | 28 | 25 | XCM/40 |
| 50 | 170 | 12 | 66 | 32 | 27 | XCM/50 |
| 63 | 190 | 16 | 78 | 40 | 32 | XCM/63 |
| 80 | 210 | 16 | 98 | 50 | 36 | XCM/80 |
| 100 | 230 | 20 | 115 | 60 | 41 | XCM/100 |
| 125 | 275 | 25 | 140 | 70 | 50 | XCM/125 |
| 160 | 315 | 30 | 180 | 90 | 55 | XCM/160 |
| 200 | 335 | 30 | 220 | 90 | 60 | XCM/200 |

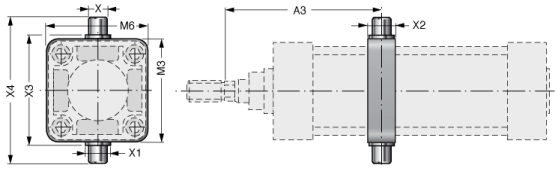
## NWCIR/ ..  Keskikiinnitys varten profiilisylinteriä varten ISO MT4




| Ø | X1 | X2 | X3 | X4 e9 | X5 | X6 | X7 | X8 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|
| 32 | 64 | 80 | 50 | 12 | 20 | 32,5 | 12,4 | M5 | NWCIR/32 |
| 40 | 72 | 95 | 63 | 16 | 20 | 38 | 12,6 | M5 | NWCIR/40 |
| 50 | 88 | 107 | 75 | 16 | 25 | 46,6 | 16,2 | M6 | NWCIR/50 |
| 63 | 100 | 130 | 90 | 20 | 25 | 56,6 | 16,2 | M6 | NWCIR/63 |
| 80 | 120 | 150 | 110 | 20 | 25 | 72 | 16,2 | M6 | NWCIR/80 |
| 100 | 140 | 182 | 132 | 25 | 30 | 89 | 18 | M8 | NWCIR/100 |
| 125 | 166 | 210 | 160 | 25 | 40 | 110 | 26,8 | M10 | NWCIR/125 |

## XCIR/ .. Keskikiinnitys varten vetotankosylinterit ISO MT4

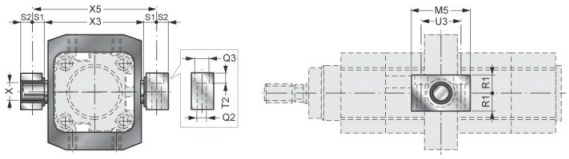





| Ø | A3 min. | A3 max.* | M3 | M6 | ØX e9 | ØX1 | X2 | X3 | X4 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|
| 160 | 153 | 187+Isku | 190 | 190 | 32 | 45 | 200 | 200 | 264 | XCIR/160 |
| 200 | 173 | 197+Isku | 240 | 240 | 32 | 45 | 250 | 250 | 314 | XCIR/200 |

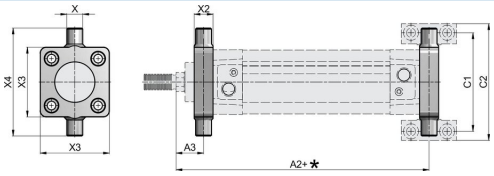
*Tilauksen yhteydessä ilmoita sylinterin mitta "A3", jotta tämä kiinnitys voidaan esiasentaa..

## SU-CI/ .. Laakeripesät ISO MT4




| Ø | M5 | Q2 | Q3 | R1 | S1 | S2 | T2 | U3 | X | X3 | X5 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 46 | 6,6 | 11 | 15 | 10,5 | 10,5 | 7 | 32 | 12 | 50 | 71 | SU-CI/32 |
| 40 | 55 | 9 | 15 | 18 | 12 | 9 | 9 | 36 | 16 | 63 | 87 | SU-CI/40 |
| 50 | 55 | 9 | 15 | 18 | 12 | 9 | 9 | 36 | 16 | 75 | 101 | SU-CI/50 |
| 63 | 65 | 11 | 18 | 20 | 13 | 13,5 | 11 | 42 | 20 | 90 | 116 | SU-CI/63 |
| 80 | 65 | 11 | 18 | 20 | 13 | 13,5 | 11 | 42 | 20 | 110 | 138 | SU-CI/80 |
| 100 | 75 | 13 | 20 | 25 | 16 | 15,5 | 13 | 50 | 25 | 132 | 165 | SU-CI/100 |
| 125 | 75 | 13 | 20 | 25 | 16 | 15,5 | 13 | 50 | 25 | 160 | 192 | SU-CI/125 |
| 160 | 92 | 18 | 26 | 30 | 22,5 | 19,5 | 17 | 60 | 32 | 200 | 245 | SU-CI/160 |
| 200 | 92 | 17 | 26 | 30 | 22,5 | 19,5 | 17 | 60 | 32 | 250 | 295 | SU-CI/200 |

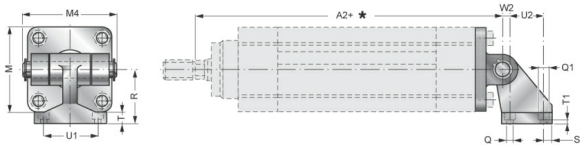
## XCBF/ .. Kääntökiinnitys ISO MT4




* = Isku

| Ø | A2 | A3 | C1 | C2 | X e9 | X2 | X3 | X4 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|
| 32 | 128 | 18 | 71 | 86 | 12 | 14 | 46 | 74 | XCBF/32 |
| 40 | 145 | 20 | 87 | 105 | 16 | 19 | 59 | 95 | XCBF/40 |
| 50 | 155 | 25 | 99 | 117 | 16 | 19 | 69 | 107 | XCBF/50 |
| 63 | 170 | 25 | 16 | 136 | 20 | 24 | 84 | 130 | XCBF/63 |
| 80 | 188 | 32 | 36 | 156 | 20 | 24 | 102 | 150 | XCBF/80 |
| 100 | 208 | 32 | 64 | 189 | 25 | 29 | 125 | 182 | XCBF/100 |

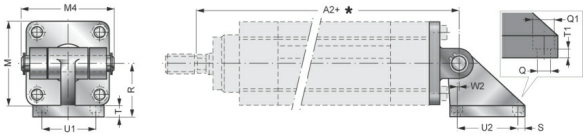
## XAS/ .. Kulmakääntökiinnitys kevyt CETOP RP107P




* = Isku

| Ø | A2 | M | M4 | Q | Q1 | R | S | T | T1 | U1 | U2 | W2 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 45 | 54 | 7 | 11 | 32 | 6,5 | 8 | 6,5 | 38 | 18 | 3 | XAS/32 |
| 40 | 160 | 52 | 63 | 7 | 11 | 36 | 6,5 | 10 | 8,5 | 41 | 22 | 2 | XAS/40 |
| 50 | 170 | 65 | 71 | 9 | 15 | 45 | 7,5 | 12 | 10,5 | 50 | 30 | 3 | XAS/50 |
| 63 | 190 | 75 | 81 | 9 | 15 | 50 | 7,5 | 14 | 12,5 | 52 | 35 | 2 | XAS/63 |
| 80 | 210 | 95 | 101 | 11 | 18 | 63 | 10 | 14 | 11,5 | 66 | 40 | 7 | XAS/80 |
| 100 | 230 | 115 | 123 | 11 | 18 | 71 | 10 | 17 | 14,5 | 76 | 50 | 5 | XAS/100 |

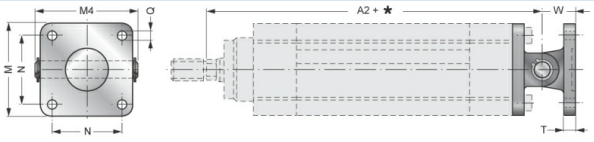
## XASV/ .. Kulmakääntökiinnitys raskas




* = Isku

| Ø | A2 | M | M4 | Q | Q1 | R | S | T | T1 | U1 | U2 | W2 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 45 | 54 | 7 | 11 | 32 | 8 | 10 | 5 | 32,5 | 32,5 | 0 | XASV/32 |
| 40 | 160 | 52 | 63 | 7 | 11 | 36 | 8,5 | 10 | 5 | 38 | 38 | 0 | XASV/40 |
| 50 | 170 | 65 | 71 | 9 | 15 | 45 | 10 | 12 | 5 | 46,5 | 46,5 | 0 | XASV/50 |
| 63 | 190 | 75 | 81 | 9 | 15 | 50 | 10 | 12 | 5 | 56,5 | 56,5 | 0 | XASV/63 |
| 80 | 210 | 95 | 101 | 11 | 18 | 63 | 12,5 | 14 | 6 | 72 | 72 | 0 | XASV/80 |
| 100 | 230 | 115 | 123 | 11 | 18 | 73 | 13 | 16 | 6 | 89 | 89 | 0 | XASV/100 |
| 125 | 275 | 140 | 141 | 14 | - | 90 | 16,5 | 16 | - | 50 | 70 | -40 | XASV/125 |
| 160 | 315 | 180 | 182 | 18 | - | 140 | 22 | 20 | - | 63 | 110 | -50 | XASV/160 |
| 200 | 335 | 220 | 182 | 18 | - | 140 | 22 | 20 | - | 63 | 110 | -50 | XASV/200 |

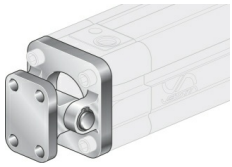
## XANL/ .. Kääntökiinnitys

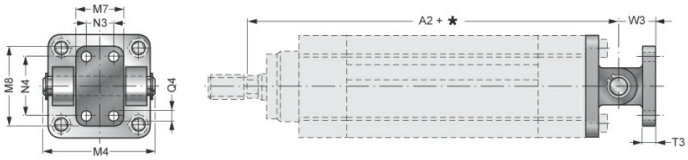



* = Isku

| Ø | A2 | M | M4 | N | Q | T | W | Tyyppi |
|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 45 | 54 | 32,5 | 7 | 10 | 22 | XANL/32 |
| 40 | 160 | 52 | 63 | 38 | 7 | 10 | 25 | XANL/40 |
| 50 | 170 | 65 | 71 | 46,5 | 9 | 12 | 27 | XANL/50 |
| 63 | 190 | 75 | 81 | 56,5 | 9 | 12 | 32 | XANL/63 |
| 80 | 210 | 95 | 101 | 72 | 11 | 16 | 36 | XANL/80 |
| 100 | 230 | 115 | 123 | 89 | 11 | 16 | 41 | XANL/100 |
| 125 | 275 | 140 | 141 | 110 | 14 | 20 | 50 | XANL/125 |
| 160 | 315 | 180 | 182 | 140 | 18 | 20 | 55 | XANL/160 |
| 200 | 335 | 220 | 182 | 175 | 18 | 25 | 60 | XANL/200 |

## XANN/ .. Kääntökiinnitys Sarja N

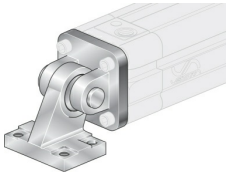


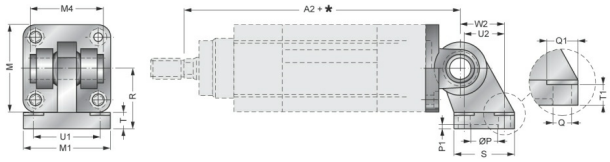



* = Isku

| Ø | A2 | M4 | M7 | M8 | N3 | N4 | Q4 | T3 | W3 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 54 | 25 | 40 | - | 28 | 7 | 8 | 18 | XANN/32 |
| 40 | 160 | 63 | 28 | 52 | 16 | 38 | 9 | 10 | 26 | XANN/40 |
| 50 | 170 | 71 | 32 | 52 | 16 | 38 | 9 | 10 | 26 | XANN/50 |
| 63 | 190 | 81 | 40 | 75 | 25 | 54 | 11 | 12 | 34 | XANN/63 |
| 80 | 210 | 101 | 50 | 75 | 25 | 54 | 11 | 12 | 34 | XANN/80 |
| 100 | 230 | 123 | 60 | 115 | 32 | 90 | 14 | 16 | 41 | XANN/100 |
| 125 | 275 | 141 | 70 | 115 | 32 | 90 | 14 | 16 | 41 | XANN/125 |
| 160 | 315 | 182 | 90 | 180 | 43 | 150 | 18 | 20 | 55 | XANN/160 |
| 200 | 335 | 182 | 90 | 180 | 43 | 150 | 18 | 20 | 55 | XANN/200 |

## XAS-SN /.. Kulmakääntökiinnitys pallomainen

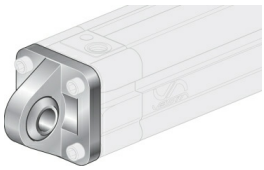


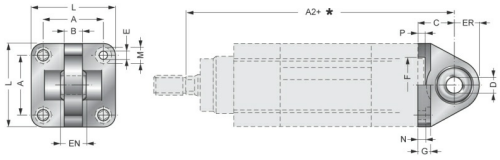



* = Isku

| Ø | A2 | M | M1 | M4 | P | P1 | Q | Q1 | R | S | T | T1 | U1 | U2 | W2 | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 45 | 51 | 41 | 20 | 3 | 6,6 | 11 | 32 | 31 | 10 | 8,5 | 38 | 18 | 21 | XAS-SN/32 |
| 40 | 160 | 52 | 54 | 48 | 20 | 3 | 6,6 | 11 | 36 | 35 | 10 | 8,5 | 41 | 22 | 24 | XAS-SN/40 |
| 50 | 170 | 65 | 65 | 54 | 20 | 3 | 9 | 15 | 45 | 45 | 12 | 10,5 | 50 | 30 | 33 | XAS-SN/50 |
| 63 | 190 | 75 | 67 | 60 | 20 | 3 | 9 | 15 | 50 | 50 | 12 | 10,5 | 52 | 35 | 37 | XAS-SN/63 |
| 80 | 210 | 95 | 86 | 75 | 20 | 3 | 11 | 18 | 63 | 60 | 14 | 11,5 | 66 | 40 | 47 | XAS-SN/80 |
| 100 | 230 | 115 | 96 | 85 | 20 | 3 | 11 | 18 | 71 | 70 | 15 | 12,5 | 76 | 50 | 55 | XAS-SN/100 |
| 125 | 275 | 140 | 124 | 110 | 20 | 3 | 13,5 | 20 | 90 | 90 | 20 | 17 | 94 | 60 | 70 | XAS-SN/125 |

## XCM-SN-AC/ .. Korvake kanssa pallomaisella laakeroinnilla, Teräs

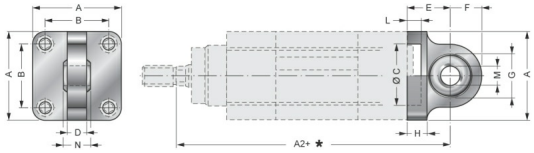





* = Isku

| Ø | A2 | A | B | C | D | EN | ER | F | G | E | L | M | N | P | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 32,5 | 10,5 | 22 | 10 | 14 | 15 | 30 | 10 | 6,6 | 45 | 10,5 | 5,5 | 5 | XCM-SN-AC/32 |
| 40 | 160 | 38 | 12 | 25 | 12 | 16 | 18 | 35 | 10 | 6,6 | 55 | 11 | 5,5 | 5 | XCM-SN-AC/40 |
| 50 | 170 | 46,5 | 15 | 27 | 16 | 21 | 20 | 40 | 10 | 9 | 65 | 15 | 6,5 | 5 | XCM-SN-AC/50 |
| 63 | 190 | 56,5 | 15 | 32 | 16 | 21 | 23 | 45 | 12 | 9 | 75 | 15 | 6,5 | 5 | XCM-SN-AC/63 |
| 80 | 210 | 72 | 18 | 36 | 20 | 25 | 27 | 45 | 14 | 11 | 95 | 18 | 10 | 5 | XCM-SN-AC/80 |
| 100 | 230 | 89 | 18 | 41 | 20 | 25 | 30 | 50 | 16 | 11 | 115 | 18 | 10 | 5 | XCM-SN-AC/100 |

## XCM-SN-AL/ .. Korvake kanssa pallomaisella laakeroinnilla, Alumiini




* = Isku

| Ø | A2 | A | B | C | D | E | F | H | L | M | N | Tyyppi |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 32 | 142 | 45 | 32,5 | 30 | 10 | 22 | 16 | 9 | 5 | 10 | 14 | XCM-SN-AL/32 |
| 40 | 160 | 52 | 38 | 35 | 12 | 25 | 19 | 9 | 5 | 12 | 16 | XCM-SN-AL/40 |
| 50 | 170 | 65 | 46,5 | 40 | 12 | 27 | 19 | 11 | 5 | 16 | 21 | XCM-SN-AL/50 |
| 63 | 190 | 75 | 56,5 | 45 | 15 | 32 | 24 | 11 | 5 | 16 | 21 | XCM-SN-AL/63 |
| 80 | 210 | 95 | 72 | 45 | 15 | 36 | 24 | 14 | 5 | 20 | 25 | XCM-SN-AL/80 |
| 100 | 230 | 115 | 89 | 55 | 18 | 41 | 30 | 14 | 5 | 20 | 25 | XCM-SN-AL/100 |
| 125 | 275 | 140 | 110 | 60 | 25 | 50 | 40 | 20 | 7 | 30 | 37 | XCM-SN-AL/125 |
| 160 | 315 | 180 | 140 | 65 | 28 | 55 | 45 | 20 | 7 | 35 | 43 | XCM-SN-AL/160 |
| 200 | 335 | 220 | 185 | 70 | 28 | 60 | 48 | 25 | 7 | 35 | 43 | XCM-SN-AL/200 |

## USC/ .. Poikittaistappi

| Ø | A | B f7 | Tyyppi |
|---|---|---|---|
| 32 | 54 | 10 | USC/32 |
| 40 | 63 | 12 | USC/40 |
| 50 | 71 | 12 | USC/50 |
| 63 | 81 | 16 | USC/63 |
| 80 | 101 | 16 | USC/80 |
| 100 | 123 | 20 | USC/100 |
| 125 | 141 | 25 | USC/125 |
| 160 | 182 | 30 | USC/160 |
| 200 | 182 | 30 | USC/200 |

Kuvat ei-sitova
Oikeus rakenne-, mitta- ja materiaalimuutoksiin pidätetään

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